



METAL ROOF MEMBRANE APPLICATION

TO PREPARE A “WEATHERSKIN READY” SUBSTRATE

Metal Application

Sand all metal surfaces with a medium grit sandpaper for proper adhesion. Using a detergent, power wash the metal surface and rinse thoroughly. Let dry before coating. Debris and sanding dust can be removed with compressed air, or fine hair broom. If rusting, tend to rust with an approved rust inhibitor prior to application. Ensure surface is free of any other finishes, oils or grease.

LIMITATIONS: Weatherskin WSM4 Metal Roof membrane will not replace concrete or metal filler, spray foam, epoxy or other exterior fillers in large gauges/holes/cracks/voids. Any large deficiencies must be attended to prior to application of the WSM4 membrane.

NOTE: Any substrate should be free of grease, oil, rust, dust and other particulates. Loose insulation, foam and protruding fasteners/fixtures should be either scraped away, sanded or recessed before application commences.

NOTE: Any jobsite and substrate should be reviewed by client before work commences. Any safety procedures and requirements should be in place before work commences. Please consult the safe work requirements outlined by your company safety manual if available, your client’s safety manual if available, and your local government authorities safe work practises. Make sure any corresponding permits and/or inspections are in place before work commences.



ONCE THE SUBSTRATE IS “WEATHERSKIN READY”

Ensure applicator is wearing all Personal Protective Equipment (PPE) and that PPE has been reviewed by applicator to ensure it is in proper working condition.

- **Mask off and protect any areas of job that need to be protected from membrane overspray.**
- **Trowel or brush in a thick layer of WSM4 in any remaining minor surface fractures, voids or deficiencies before spray application commences.**
- **(If requested) Weatherskin seam fabric can be used along visible seams and around protruding mechanical. Brush a heavy coat of WSM4 into the seam and a minimum 4 inches on either side of the seam, and immediately afterwards lay the seam fabric over the seam matching center of fabric and center of seam, avoiding folding or wrinkling of fabric. Brush a second coat over the fabric before proceeding with further application steps below.**
- **Cut in any areas with paint brush that are either inaccessible by sprayer or roller, or that need to be protected from overspray.**
- **Apply first coat. Spray or roll WSM4 in a horizontal motion. Re-spray or back-roll the same area in a vertical motion. Ensure any drips are corrected for an attractive finish. This “cross-hatch” application ensures an even coat.**
- **Refer to data sheet for correct dry-time between coats.**
- **Apply following coats using same method as first coat, until required membrane thickness or finish is achieved.**
- **Refer to the data sheet for correct storage and equipment cleaning.**
- **Refer to data sheet for correct cure-time before disturbing finished product.**

TOOLS THAT MAY BE REQUIRED:

Putty Knife/Stucco Trowel
Utility Knife
Extension Cord
Generator
Masking Paper
Masking Tape
Masking Medium Weight Poly
Paint Brush
Paint Roller and 16mil Pads
Airless sprayer 2300-2700 PSI
0.019” – 0.023” Sprayer Tips
Caulking Gun
Ladders/Scaffold/
Boom or Lift for Large Vessels
Extra Buckets for Clean-up
Rags for Clean-up
Water Accessible for Clean-up
Garbage Bags for Clean-up

MATERIALS THAT MAY BE REQUIRED

WSM4 Tank Metal Roof
Elastomeric Caulking
Seam Tape
WSM6: C Fabric

REQUIRED SAFETY EQUIPMENT FOR APPLICATOR

Safety Vest
Safety Goggles
Steel Toe Footwear
Hard Hat
Dust Mask
NIOSH Approved Respirator
Gloves (Optional)
Full Body Throw-Away Suit (Optional)
Fall arrest equipment (If needed)